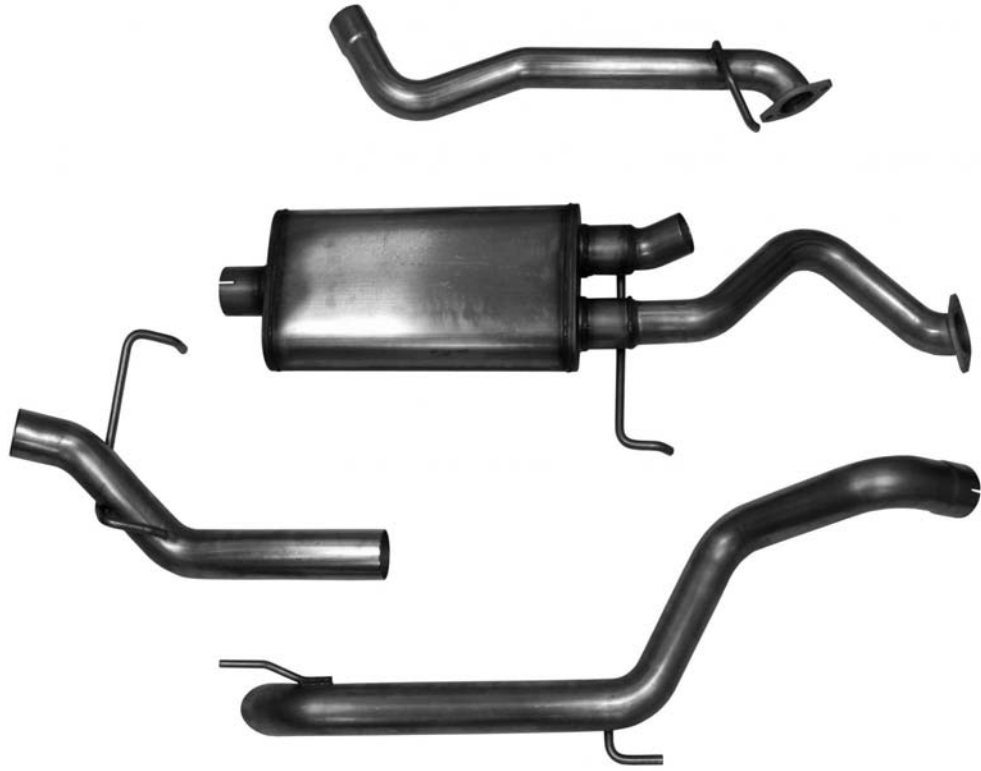




89248

CATBACK EXHAUST SYSTEM

98-07 TOY LANDCRUISER/LEXUS LX470, 4.7L



**PARTS INCLUDED**

Ref.	Part Number	Description	Qty
1)	00-901-02780	DS Headpipe / Cross Over Assembly	1
2)	00-901-02781	Muffler / Headpipe Assembly	1
3)	00-901-02782	Tailpipe Section #1 Assembly	1
4)	00-901-02783	Tailpipe Section #2 Assembly	1
5)	01-531012530-27	M10-1.25X30mm Flange Bolt Zinc	4
6)	01-741025-27	M10-1.25 Flange Nut Zinc	4
7)	07-38-47495	2 1/4" Band Clamp	1
8)	07-38-46470	2 1/2" Band Clamp	2

08-50-48118

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TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	5)	10mm Socket
2)	Assorted Extensions	6)	14mm Socket
3)	12mm Socket	7)	15mm Socket
4)	10mm Wrench	8)	WD40 or Equivlant

INSTALLATION INSTRUCTIONS

BEFORE STARTING:

- 1) Gather all appropriate tools and secure a clean work space.
- 2) Read instruction sheet completely. If you have any questions, call our tech. department at (951)371-1744
- 3) Do not cut or modify parts unless instructed to do so.
- 4) Always disconnect the battery when working on your vehicle to avoid any potential problems.
- 5) Your vehicle should be raised to ease installation. A hoist is ideal, however, installation can be accomplished using a floor jack and jack stands. **CAUTION:** Never work on a vehicle that is supported by a jack only.

REMOVAL/ASSEMBLY:

- 1) Spray lubricant on all hardware and rubber hanger isolators
- 2) Unplug both O2 sensors from the wiring harness.
- 3) Unbolt the flanges from behind the catalytic converters. (retain gaskets for use on your new system.)
- 4) loosen the clamp behind the muffler and remove the tailpipe.
- 5) Remove the muffler assembly.

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- 6) Using the supplied hardware and the factory crush gaskets, loosely mount the connector assemblies to the exhaust system.
- 7) Carefully remove the O2 sensors from the factory headpipes.
- 8) Then carefully thread the O2 sensors into the new connector pipes.
- 9) Once you are satisfied with the positioning, tighten the connections at the cat pipes first, then tighten the hardware at the exhaust system making necessary adjustments as needed.
- 10) Plug both O2 sensors back into the wiring harnesses.
- 11) Reconnect battery and start vehicle, checking for any exhaust leaks or rattles - adjust system as necessary. After several days driving time, recheck all bolts tightness.

**NOTES:**